

4

3

2

1

KIT PART NUMBER	MANUFACTURING PART NUMBER
SSPEC	H13760001

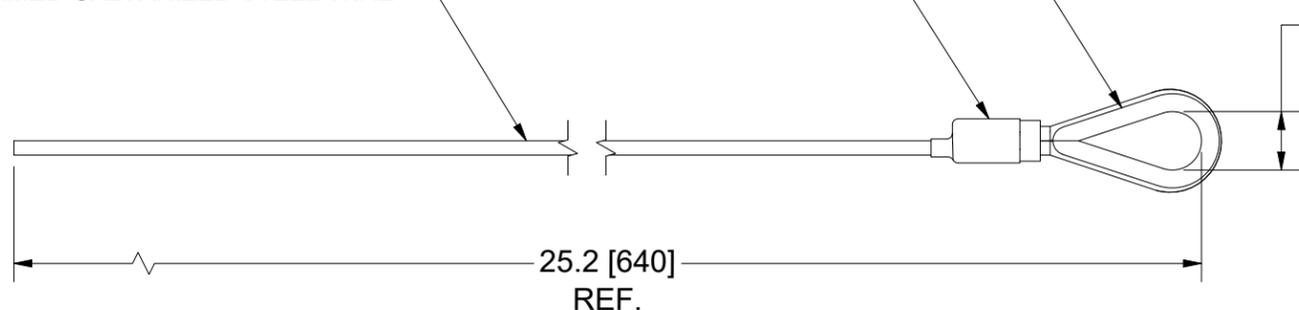
2.5 mm [3/32"] DIA. (NOM) 7 X 7
PRE-FORMED GALVANIZED STEEL WIRE

HEAT SHRINK TUBING
TO COVER SHARP ENDS.

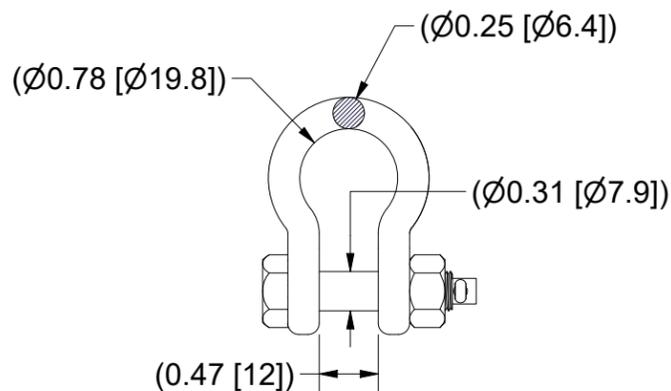
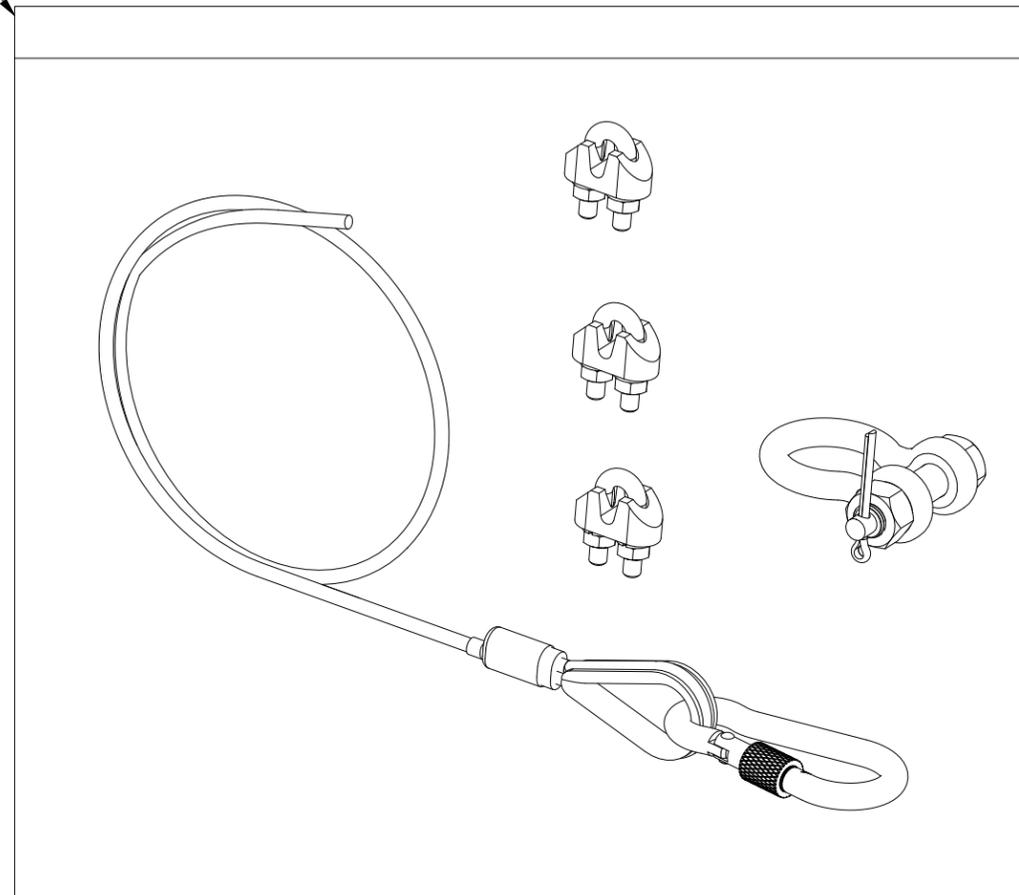
THIMBLE MADE FROM
GALVANIZED STEEL

PLASTIC BAG
(SEE NOTE 2 & 3)

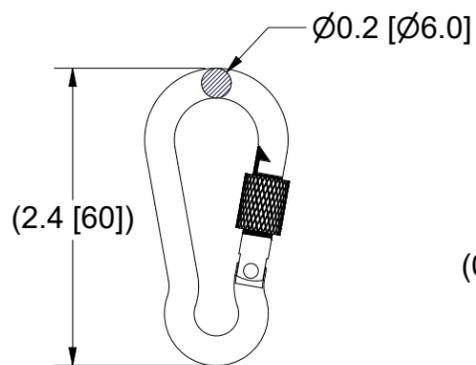
0.39 [10]
REF.



WIRE ROPE ASSEMBLY



**SHACKLE ASSEMBLY
WITH COTTER PIN**



SNAP HOOK



**WIRE ROPE CLAMP
W/ SPLIT WASHERS
(x3)**

**ASSEMBLED AND PACKED
KIT**

NOTES:

1. VIEWS DO NOT REPRESENT ACTUAL SIZE. SEE COMPONENT DRAWING FOR ACTUAL SIZE & DIMENSIONS
2. ALL COMPONENTS INCLUDING INSTRUCTION ARE PACKED IN THE PLASTIC BAG AS SHOWN ON THE ASSEMBLED KIT VIEW.
3. PLASTIC BAG COMES WITH PROPER LABEL / MARKING IDENTIFYING KIT.
4. DIMENSIONS ARE FOR REFERENCE ONLY.
5. SEE SHEET 2 OF 2 FOR SECONDARY SUPPORT CABLE IN APPLICATION. VIEWS ARE FOR REFERENCE ONLY TO PROVIDE GENERAL IDEA HOW TO MOUNT SECONDARY SUPPORT.
6. CONTACT TECH-SUPPORT FOR MORE INFORMATION:
techsupport@aero-motive.com

QUALITY SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO Aero-Motive GmbH AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						
	ECN DESCRIPTION: DRAWING MIGRATION TO A-M			DIMENSION UNITS INCH / mm		SCALE NTS	
S = 0	-----			GENERAL TOLERANCES (UNLESS SPECIFIED) <small>Applicable Standards ASME Y14.5M ISO 1660</small>			
	-----			mm		INCH	
▽ = 0	ECN NUMBER: AM2022-0030			4 PLACE ± --- ± ---		DESCRIPTION Aero-Motive® SECONDARY SUPPORT CABLE KIT F / FLR / TR / FLRC SERIES	
	DRAWN: MCHOJECKI 2022-01-19			3 PLACE ± --- ± ---		SALES DRAWING	
CHECKED: MCHOJECKI 2022-01-19			2 PLACE ± --- ± ---				
C = 0	APPROVED: RHOTCA 2022-01-19			1 PLACE ± --- ± ---		DOCUMENT NO.	
	INITIAL REVISION:			0 PLACE ± --- ± ---		SSPEC	
DRAWN: RHOTCA 2008-02-08			ANGULAR TOL. ± ---'		REVISION		
APPROVED: DTITUS 2011-08-24			THIRD ANGLE PROJECTION		B		
OLD MAT. NUMBER		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE B-SIZE		CUSTOMER GENERAL MARKET	
1301790328						SHEET NUMBER 1 of 2	

4

3

2

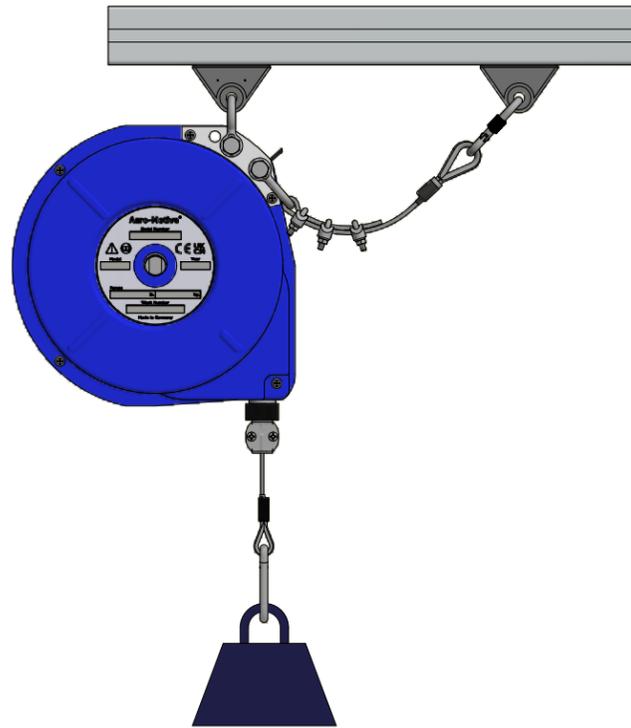
1

SECONDARY SUPPORT CABLE IN APPLICATION* (REFERENCE ONLY)

**5F / 5FLR
SERIES**



**F / FLR / TORQUE REEL
SERIES**



**FLRC
SERIES**



*- SECONDARY SUPPORT CABLE SHOULD BE AS SHORT AS POSSIBLE,
ALLOWING RETRACTOR TO DROP NO MORE THAN 6 TO 12 INCHES
[150-300 mm] IF THE PRIMARY CONNECTION IS RELEASED.

QUALITY SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO Aero-Motive GmbH AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
	ECN DESCRIPTION: DRAWING MIGRATION TO A-M ----- ----- -----			DIMENSION UNITS INCH / mm		SCALE NTS		Aero-Motive® DESCRIPTION SECONDARY SUPPORT CABLE KIT F / FLR / TR / FLRC SERIES		
	ECN NUMBER: AM2022-0030			GENERAL TOLERANCES (UNLESS SPECIFIED) <small>Applicable Standards ASME Y14.5M ISO 1660</small>		mm INCH				
	S = 0	DRAWN:	MCHOJECKI	2022-01-19	4 PLACE	± ----	± ----	SALES DRAWING		
▼ = 0	CHECKED:	MCHOJECKI	2022-01-19	3 PLACE	± ----	± ----	DOCUMENT NO. SSPEC		REVISION B	
C = 0	INITIAL REVISION:			2 PLACE	± ----	± ----	CUSTOMER GENERAL MARKET			
	DRAWN:	RHOTCA	2022-01-19	1 PLACE	± ----	± ----				
	DRAWN:	RHOTCA	2008-02-08	0 PLACE	± ----	± ----	SHEET NUMBER 2 of 2			
	APPROVED:	DTITUS	2011-08-24	ANGULAR TOL. ± ----'						
OLD MAT. NUMBER 1301790328	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE B-SIZE	THIRD ANGLE PROJECTION 						